



Guide to return of the Phrozen Sonic XL 4K – Qualified by Dreve

1. Removing the software licence key (on the PC)

Open the slicing software

→ Click on the Help button

→ Remove License

→ Confirm with "OK"

2. Cleaning

Clean the resin tank

Refill the material into the bottle

Clean the resin tank with Isopropanol

3. Place transport lock

Move the Z-axis down into the transport lock

a) Place the resin tank

b) Place the foam over the tub

c) Select Z-axis in the printer display

d) Move down using the arrow keys

(Clicking on the number changes the distance to be moved; approx. 160 mm are necessary)

4. Remove the handle

5. Remove the WLAN dongle

6. Switch off the printer via the menu

7. Check accessories for completeness

USB stick software (red Dreve key)

WLAN dongle (white)

2 x power cable

Funnel (yellow)

Metal spatula

Plastic spatula

Handle incl. 2 screws

4 x Allen key

Device card

8. Packaging

a) Please use the original packaging of the printer and accessories to return the Phrozen Sonic XL 4K

b) Place the accessory box in the Phrozen box

c) Close the box by placing the upper packaging onto the printer